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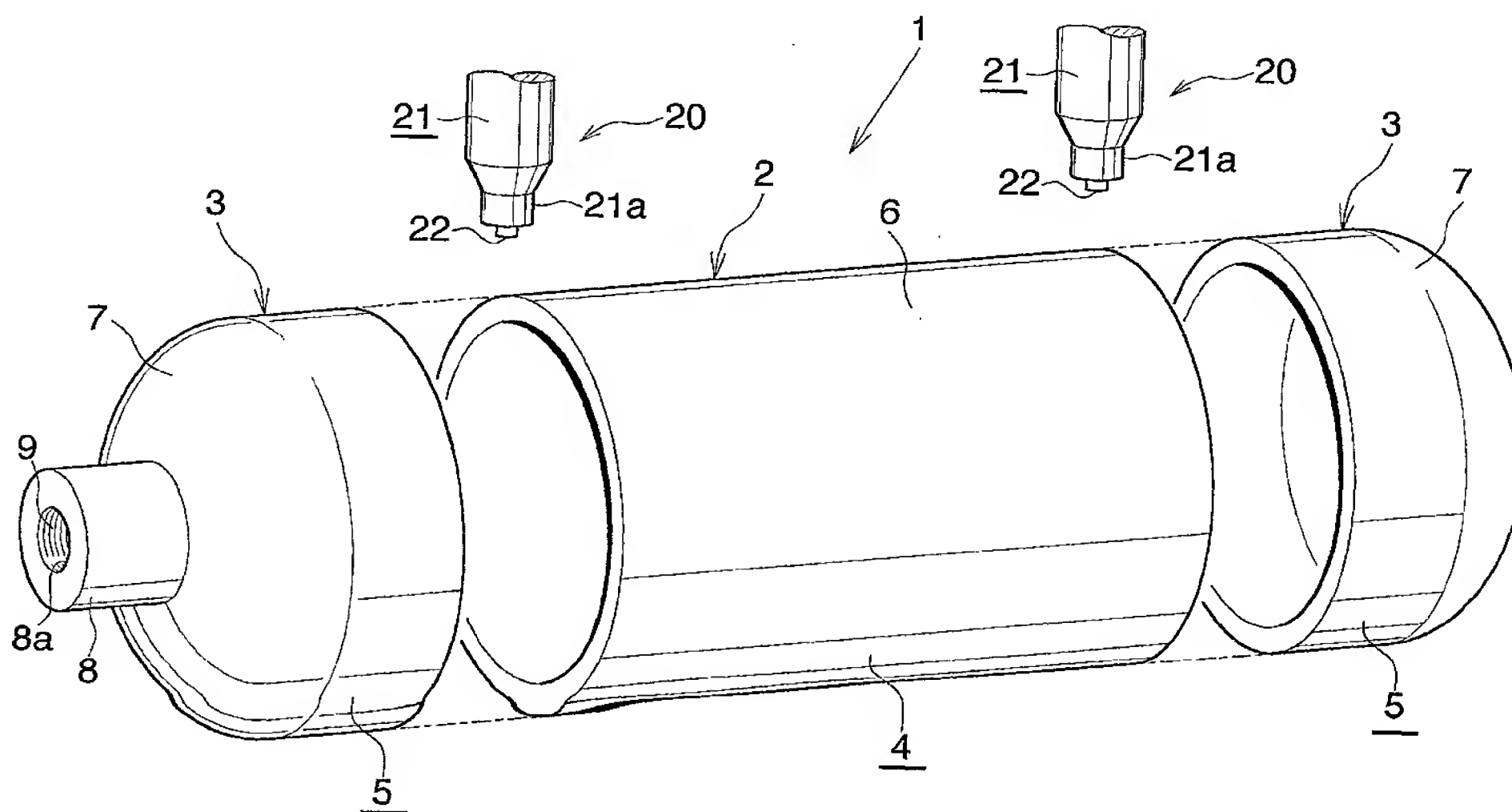
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(54) Title: PROCESS FOR FABRICATING PRESSURE VESSEL LINER



(57) Abstract: A process for fabricating a pressure vessel liner 1 comprising a tubular trunk 2 and two head plates 3 for closing opposite end openings of the trunk 2 by joining a first liner component 4 having a peripheral wall 6 provided with opposite end openings for providing the trunk 2 to two second liner components 5 each having a dome-shaped peripheral wall 7 for providing the respective head plates 3. The peripheral walls 6, 7 of the liner component 4 and each of the second liner components 5 are brought into contact with each other, a probe 22 of a friction agitation joining tool 20 is placed into the two liner components across the contact portions thereof, and the probe 22 in rotation is thereafter moved relative to the two liner components 4, 5. Assuming that the number of revolutions of the probe 22 is R rpm and that the speed of joining of the two liner components 4, 5 is V mm/min,  $R/V$  is in the range of  $2 \leq R/V \leq 12$ . The process prevents a reduction in the strength of the joint between the liner components, and assures high productivity without impairment

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